

# 晶采光電科技股份有限公司 AMPIRE CO., LTD.

# SPECIFICATIONS FOR LCD MODULE

| CUSTOMER          |                       |
|-------------------|-----------------------|
| CUSTOMER PART NO. |                       |
| AMPIRE PART NO.   | AM-1280800WNTZQW-T12H |
| APPROVED BY       |                       |
| DATE              |                       |

☐ Preliminary Specification

**☑** Formal Specification

AMPIRE CO., LTD.

4F., No.116, Sec. 1, Xintai 5th Rd., Xizhi Dist., New Taipei City221, Taiwan (R.O.C.)

新北市汐止區新台五路一段 116號 4樓(東方科學園區 A棟)

TEL:886-2-26967269 , FAX:886-2-26967196 or 26967270

| Approved by | Checked by | Organized by |
|-------------|------------|--------------|
| Patrick     | Mark       | Tank         |

<sup>\*</sup>This specification is subject to change without notice.

Date: 2021/04/23 AMPIRE CO., LTD.

# RECORD OF REVISION

| Revision Date | Page | Contents    | Editor |
|---------------|------|-------------|--------|
| 2021/04/23    |      | New Release | Tank   |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |
|               |      |             |        |

#### **1.0 General Descriptions**

#### 1.1 Introduction

The LCM is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. It is composed of a TFT LCD panel, a backlight system, column driver and row driver circuit. This TFT LCD has a 10.1-inch diagonally measured active display area with WXGA resolution (1280 horizontal by 800 vertical pixels array).

#### 1.2 Features

- 10.1" TFT LCD Panel
- LED Backlight System
- Supported WXGA 1280x800 pixels resolution
- Compatible with RoHS Standard
- Projective Capacitive Touch
  - Interface : I2C
  - Touch Controller :EXC3146
  - Cover Lens :
    - Tempered Soda Lime Glass : T=1.1mm
    - Printing: Black border (Pantone: Black)
    - Rear Side with double side tape 3M VHB-5915

#### 1.3 Product Summary

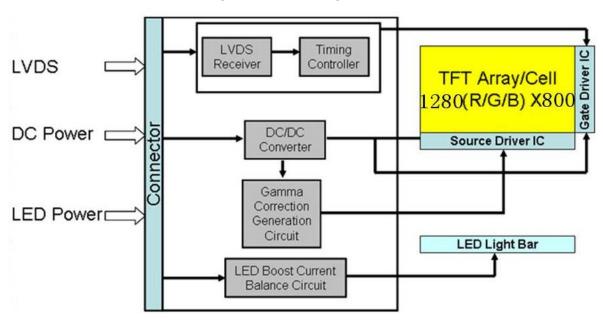
| Items                        | Specifications                    | Unit   |
|------------------------------|-----------------------------------|--------|
| Screen Diagonal              | 10.1                              | Inch   |
| Active Area                  | 216.96(H) x 135.6(V)              | mm     |
| Pixel Format                 | 1280 (RGB) x 800                  | -      |
| Pixel Pitch                  | 0.1695(H) x 0.1695 (V)            | mm     |
| Pixel Arrangement            | R.G.B. Vertical Stripe            | -      |
| Display Mode                 | Normally Black                    | -      |
| White Luminance              | 300 (Typ.)                        | cd /m2 |
| Contrast Ratio               | 800 : 1 (Typ.)                    | -      |
| Response Time                | 25                                | msec   |
| Input Voltage                | 3.3                               | V      |
| Outline Dimensions           | 248.76(H) x 168.73(V) x 10.035(D) | mm     |
| Electrical Interface (Logic) | LVDS                              | -      |
| Support Color                | 16.7M                             | -      |

3

# 1.4 Functional Block Diagram

Shows the functional block diagram of the LCD module.

Figure 1 Block Diagram



# 2.0 Absolute Maximum Ratings

**Table 1 Electrical Absolute Rating** 

| Item                 | Symbol | Min  | Max | Unit | Conditions |
|----------------------|--------|------|-----|------|------------|
| Logic Supply Voltage | VDD    | -0.3 | 4.0 | V    | TA=25℃     |
| Supply VLED Voltage  | VLED   | -0.3 | 24  | V    | TA=25°C    |

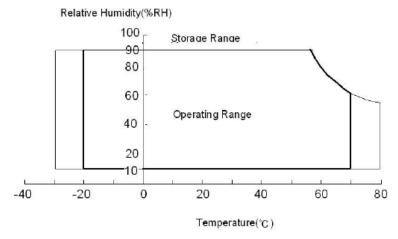
**Table 2 Reliability Absolute Rating** 

| Item                  | Symbol | Min | Max | Unit                   | Conditions |
|-----------------------|--------|-----|-----|------------------------|------------|
| Operating Temperature | TOP    | -20 | 70  | $^{\circ}\!\mathbb{C}$ | Note       |
| Operating Humidity    | НОР    |     | 90  | %RH                    | Note       |
| Storage Temperature   | TST    | -30 | 80  | $^{\circ}\!\mathbb{C}$ | Note       |
| Storage Humidity      | HST    |     | 90  | %RH                    | Note       |

Note: (1) Maximum Wet-Bulb temperature should be 39 degree C and no condensation.

Note: (2) When you apply the LCD module for OA system. Please make sure to keep the temperature of LCD module is less than  $70^{\circ}\mathrm{C}$ 

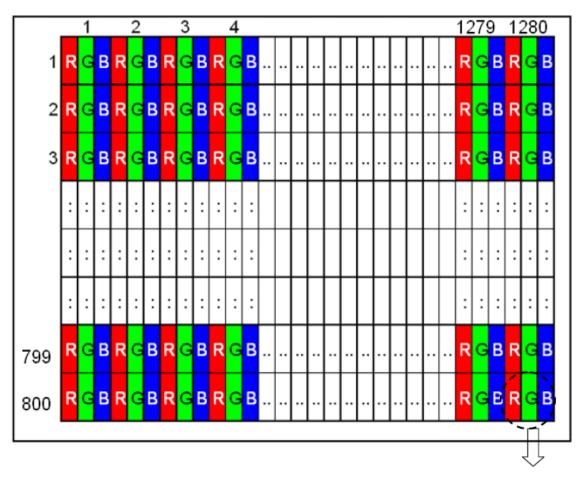
Note: (3) Storage /Operating temperature



# 3.0 Pixel Format Image

Figure 2 shows the relationship of the input signals and LCD pixel format image.

**Figure 2 Pixel Format** 



R+G+B dots=1 pixel

# **4.0 Optical Characteristics**

The optical characteristics are measured under stable conditions as following notes

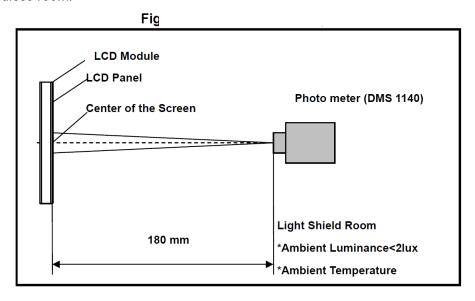
**Table 2 Optical Characteristics** 

| Item                     | Conditions      |      | Min.          | Тур.  | Max.          | Unit       | Note                    |  |
|--------------------------|-----------------|------|---------------|-------|---------------|------------|-------------------------|--|
| Viewing Angle<br>(CR>10) | Horizontal      | θι   | (75)          | (85)  | -             |            |                         |  |
|                          |                 | θR   | (75)          | (85)  | -             | degree     | (1),(2),(3)             |  |
|                          | Vertical        | θт   | (75)          | (85)  | -             | u.e.g. e e | ( ' / ', ( = / ', ( = / |  |
|                          | vertical        | θв   | (75)          | (85)  | -             |            |                         |  |
| Contrast Ratio           | Center          |      | (600)         | (800) | -             | -          | (1),(2),(4)             |  |
| Response Time            | Rising          |      | -             | -     | -             | ms         |                         |  |
|                          | Falling         |      | -             | -     | -             | ms         | (1),(2),(5)             |  |
|                          | Rising + Fallin | g    | -             | 25    | -             | ms         |                         |  |
|                          | NTSC            | ITSC |               | 45    | -             | %          | (1),(2)                 |  |
|                          | Red             | Χ    |               | 0.561 | T             | -          | (1),(2)                 |  |
|                          | Red             | У    |               | 0.334 |               | -          |                         |  |
| Color                    | Green           | Χ    | Tyro          | 0.341 |               | -          |                         |  |
| Chromaticity             | Green           | У    | Typ.<br>-0.05 | 0.568 | Typ.<br>+0.05 | -          |                         |  |
| (CIE1931)                | Blue            | Χ    | -0.03         | 0.161 | +0.05         | -          |                         |  |
|                          | Blue            | У    |               | 0.129 |               | -          |                         |  |
|                          | White           | Χ    |               | 0.313 |               | -          |                         |  |
|                          | White           | У    |               | 0.329 |               | -          |                         |  |
| White Luminance          | Center          |      | 240           | 300   | -             | cd/m^2     | (1),(2),(6)             |  |
| Luminance<br>Uniformity  | 9Points         |      | 70            | 75    | -             | %          | (1),(2),(6)             |  |

7

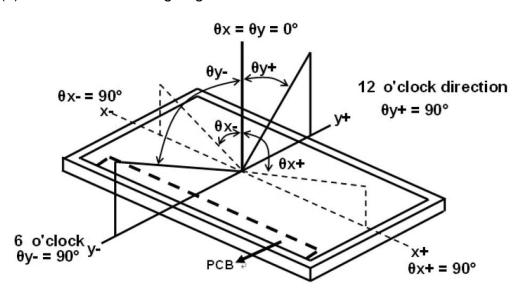
#### Note(1) Measurement Setup:

The LCD module should be stabilized at given temperature (25°C) for 15 minutes to Avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 15 minutes in a windless room.



Note(2) The LED input parameter setting as: PWM=duty 100 %

#### Note(3) Definition of viewing angle:

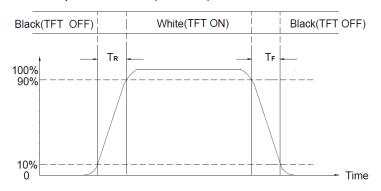


Note(4) Definition of Contrast Ratio (CR)

The contrast ratio can be calculated by the following expression Contrast Ratio (CR) = L255 / L0

L63: Luminance of gray level 255, L0: Luminance of gray level 0

## Note(5) Definition of Response Time (TR, TF)



# Note(6) Definition of brightness luminance

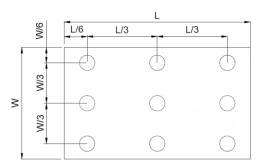
Active area is divided into 9 measuring areas (Refer to bellow figure). Every measuring point is placed at the center of each measuring area.

**Bmin** 

Luminance Uniformity (Yu) = ----

**Bmax** 

L ---- Active area length W ---- Active area width



Bmax: The measured maximum luminance of all measurement position.

Bmin: The measured minimum luminance of all measurement position.

# 5.0 Backlight Characteristics

5.1 Parameter Guideline of LED Backlight

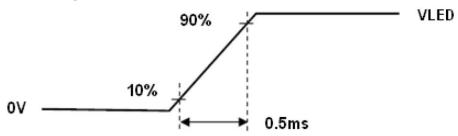
**Table 3 Parameter Guideline for LED Backlight** 

| Symbol       | Parameter                |           | Min.   | Тур.   | Max.  | Units                   | Condition              |
|--------------|--------------------------|-----------|--------|--------|-------|-------------------------|------------------------|
| VLED         | LED Inpu                 | LED Input |        | (12)   | (21)  | [V]                     | Ta=25˚ℂ<br>Note B      |
| PLED         | LED Powe Consumption     |           | -      | -      | (2.5) | W                       | Ta=25°ℂ<br>Note B      |
| \/LED_D\\/\M | PWM Signal               | High      | 3.0    | -      | 3.6   | V                       | To-25°C                |
| VLED_PWM     | Voltage                  | Low       | 0      | -      | 0.4   | V                       | Ta=25°C                |
|              |                          | 100       | -      | 200    |       | D <sub>DIM</sub> ≥0.1%  |                        |
|              |                          | 200       | -      | 500    |       | D <sub>DIM</sub> ≥0.25% |                        |
|              | PWM dimming<br>Frequency |           | 500    | 1      | 1000  | - Hz                    | D <sub>DIM</sub> ≥0.5% |
| FPWM         |                          |           | 1000   | -      | 2000  |                         | D <sub>DIM</sub> ≥1%   |
| FPVVIVI      |                          |           | 2000   | 1      | 5000  |                         | D <sub>DIM</sub> ≥2.5% |
|              |                          |           |        | 1      | 10000 |                         | D <sub>DIM</sub> ≥5%   |
|              |                          |           | 10000  | 1      | 20000 |                         | D <sub>DIM</sub> ≥10%  |
|              |                          |           | 20000  | -      | 30000 |                         | D <sub>DIM</sub> ≥15%  |
| VLED_EN      | LED Enable               | High      | 3.0    |        | 3.6   | V                       | _                      |
| A LED_EIN    | Voltage                  | Low       | 0      |        | 0.4   | V                       | -                      |
| LT           | LED Life Time            |           | 20,000 | 25,000 | -     | Hours                   | Ta=25℃<br>Note A       |

Note A: The LED life time define as the estimated time to 50% degradation of initial luminous.

Note B: A higher LED power supply voltage will result in better power efficiency. Keep the VLED between 12V and 12.6V is strongly recommended.

**Figure 7 LED Rush Current Measure Condition** 



VLED rising time

#### **6.0 Electrical Characteristics**

#### **6.1 TFT LCD Module Interface Connector**

**Table 4 Connector Name / Designation** 

| Item                       | Description                 |
|----------------------------|-----------------------------|
| Manufacturer / Part Number | Starconn / 300E40-0010RA-G3 |
| Mating Model Number        | TBD or compatible           |

# **Table 5 Signal Pin Assignment**

| Pin# | Signal Name | Description                            | Remarks |
|------|-------------|--|---------|
| 1    | NC          | Not Connect                            | -       |
| 2    | VDD         | Power Supply, 3.3V (typical)           | -       |
| 3    | VDD         | Power Supply, 3.3V (typical)           |         |
| 4    | VDD EDID    | Power Supply for EDID I2C Flash IC     |         |
| 5    | SCL EDID    | I2C Serial Clock for EDID I2C Flash IC |         |
| 6    | SDA_EDID    | I2C Serial Data for EDID I2C Flash IC  |         |
| 7    | NC          | Not Connect                            |         |
| 8    | LV0N        | -LVDS differential data input          |         |
| 9    | LV0P        | +LVDS differential data input          |         |
| 10   | GND         | Ground                                 |         |
| 11   | LV1N        | -LVDS differential data input          |         |
| 12   | LV1P        | +LVDS differential data input          |         |
| 13   | GND         | Ground                                 |         |
| 14   | LV2N        | -LVDS differential data input          |         |
| 15   | LV2P        | +LVDS differential data input          |         |
| 16   | GND         | Ground                                 |         |
| 17   | LVCLKN      | -LVDS differential data input          |         |
| 18   | LVCLKP      | +LVDS differential data input          |         |
| 19   | GND         | Ground                                 |         |
| 20   | LV3N        | -LVDS differential data input          |         |
| 21   | LV3P        | +LVDS differential data input          |         |
| 22   | GND         | Ground                                 |         |
| 23   | LED_GND     | Ground for LED Driving                 |         |
| 24   | LED_GND     | Ground for LED Driving                 |         |
| 25   | LED_GND     | Ground for LED Driving                 |         |
| 26   | NC          | Not Connect                            |         |
| 27   | LED_PWM     | PWM Input signal for LED driver :3.3V  |         |
| 28   | LED_EN      | LED Enable Pin :3.3V                   |         |
| 29   | NC          | Not Connect                            |         |
| 30   | NC          | Not Connect                            |         |
| 31   | LED_VCC     | Power Supply for LED Driver :12V       |         |
| 32   | LED_VCC     | Power Supply for LED Driver :12V       |         |
| 33   | LED_VCC     | Power Supply for LED Driver :12V       |         |
| 34   | NC          | Not Connect                            |         |
| 35   | BIST        | BIST pin. (Keep NC or GND if not use.) |         |
| 36   | NC          | Not Connect                            |         |
| 37   | NC          | Not Connect                            |         |
| 38   | NC          | Not Connect                            |         |
| 39   | NC          | Not Connect                            |         |
| 40   | NC          | Not Connect                            |         |

Note: All input signals shall be low or Hi-resistance state when VDD is off.

#### 6.2 LVDS Receiver

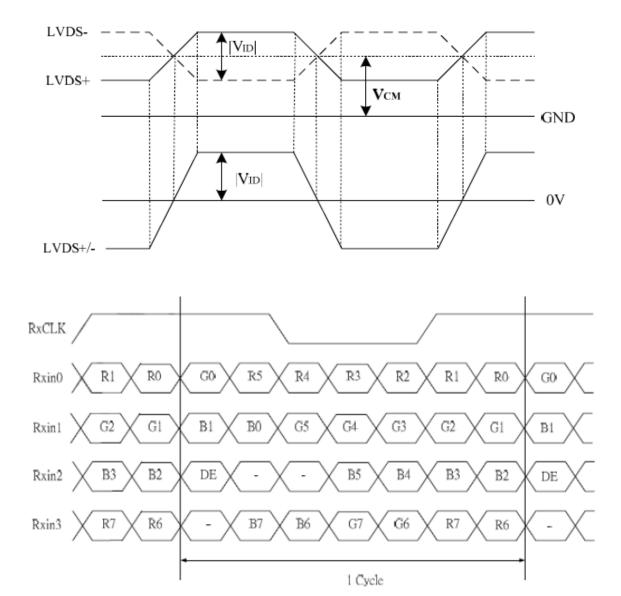
6.2.1 Signal Electrical Characteristics For LVDS Receiver

**Table 7 LVDS Receiver Electrical Characteristics** 

| Parameter                    | Symbol          | Min.         | Тур. | Max.            | Unit | Conditions             |
|------------------------------|-----------------|--------------|------|-----------------|------|------------------------|
| Differential Input High      | Vth             | -            | -    | +100            | mV   | V <sub>CM</sub> =+1.2V |
| Differential Input Low       | VtI             | -100         | -    | -               | mV   | V <sub>CM</sub> =+1.2V |
| Magnitude Differential Input | V <sub>ID</sub> | 200          | -    | 400             | mV   | -                      |
| Common Mode Voltage          | V <sub>CM</sub> | 0.3+ (VID/2) | -    | VDD-1.2-(VID/2) | ٧    | -                      |
| Common Mode Voltage          | $\Delta V_{CM}$ | -            | -    | 50              | m∨   | V <sub>CM</sub> =+1.2V |

Note (1) Input signals shall be low or Hi-Z state when VDD is off.

(2) All electrical characteristics for LVDS signal are defined and shall be measured at the interface connector of LCD.



# 7.0 Interface Timings

# 7.1 Timing Characteristics

# **Interface Timings**

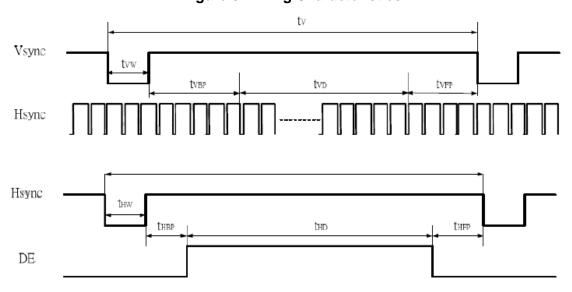
|                      |        | _       |         |         |        |
|----------------------|--------|---------|---------|---------|--------|
| Parameter            | Symbol | Min.    | Тур.    | Max.    | Unit   |
| LVDS Clock Frequency | Fclk   | (70.0)  | (72.4)  | (76.6)  | MHz    |
| H Total Time         | HT     | (1,410) | (1,440) | (1,470) | Clocks |
| H Active Time        | HA     |         | 1,280   |         | Clocks |
| V Total Time         | VT     | (828)   | (838)   | (868)   | Lines  |
| V Active Time        | VA     |         | 800     |         | Lines  |
| Frame Rate           | FV     | -       | (60)    | -       | Hz     |

Note1: HT \* VT \*Frame Frequency≤(76.6) MHz

Note2: All reliabilities are specified for timing specification based on refresh rate of 60Hz.

# 7.2 Timing Diagram of Interface Signal (DE mode)

# **Figure 8 Timing Characteristics**



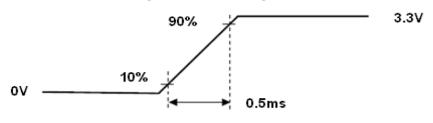
#### **8.0 Power Consumption**

**Table 8 Power Consumption** 

| Item                                     | Symbol                | Min   | Тур. | Max   | Unit | Note |             |
|--|-----------------------|-------|------|-------|------|------|-------------|
| LCD Drive Voltage                        |                       | VDD   | 3.0  | 3.3   | 3.6  | V    | (3)         |
| VDD Current                              | White Pattern         | IDD   |      | 0.295 |      | А    | (2),(3)     |
| VDD Power<br>Consumption                 | White Pattern         | PDD   |      |       | 1.2  | W    | (2),(3)     |
| LED Power Consu                          | LED Power Consumption |       |      |       | 2.5  | W    | (2),(3)     |
| Rush Current                             |                       | Irush |      |       | 1.5  | А    | (1),(3),(4) |
| Allowable Logic/LCD Drive Ripple Voltage |                       | VDDrp | _    | _     | 300  | mV   | (3)         |

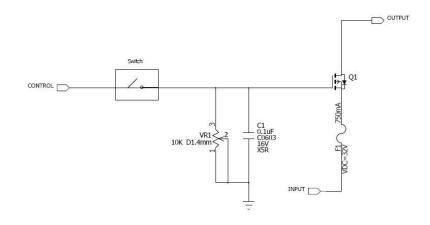
Note (1). Measure Condition

Figure 9 VDD rising time



VDD rising time

- Note (2) Frame Rate=60Hz, VDD=3.3V,DC Current.
- Note (3) Operating temperature 25°C , humidity 55%RH.
- Note (4) The reference measurement circuit of rush current.



# 9.0 Power ON/OFF Sequence

Power on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.

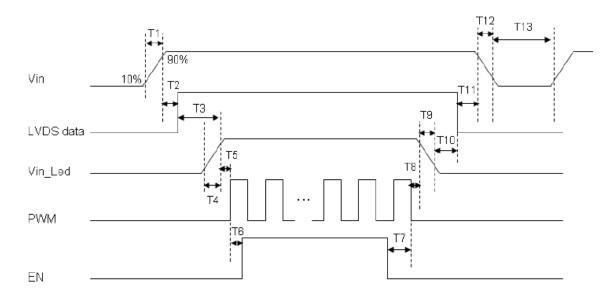


Figure 11 Power Sequence

**Table 9 Power Sequencing Requirements** 

| Parameter                              | Symbol | Unit | Min | Тур. | Max |
|--|--------|------|-----|------|-----|
| VIN Rise Time                          | T1     | ms   | 0.5 |      | 10  |
| VIN Good to Signal Valid               | T2     | ms   | 30  |      | 90  |
| Signal Valid to Backlight On           | T3     | ms   | 200 |      | -   |
| Backlight Power On Time                | T4     | ms   | 0.5 |      |     |
| Backlight VDD Good to System PWM On    | T5     | ms   | 10  |      |     |
| System PWM ON to Backlight Enable ON   | T6     | ms   | 10  |      |     |
| Backlight Enable Off to System PWM Off | T7     | ms   | 0   |      |     |
| System PWM Off to B/L Power Disable    | T8     | ms   | 10  |      |     |
| Backlight Power Off Time               | T9     | ms   |     | 10   | 30  |
| Backlight Off to Signal Disable        | T10    | ms   | 200 |      |     |
| Signal Disable to Power Down           | T11    | ms   | 0   |      | 50  |
| VIN Fall Time                          | T12    | ms   |     | 10   | 30  |
| Power Off                              | T13    | ms   | 500 |      |     |

# 10.0 Projected capacitive-type Touch panel specification

# **10.1 Basic Characteristic**

| ITEM                   | SPECIFICATION                     |
|------------------------|-----------------------------------|
| Туре                   | Projective Capacitive Touch Panel |
| Activation             | 10-fingers or Signal-finger       |
| X/Y Position Reporting | Absolute Position                 |
| Touch Force            | No contact pressure required      |
| Calibration            | No need for calibration           |
| Report Rate            | Approx. 80 points/sec             |
| Resolution             | 4096 x 4096                       |
| Interface              | I2C                               |
| Control IC             | EXC3146                           |

# 10.2 Electrical Absolute Max Rating

| ltom                 | Symbol   | Va        | lue | Unit | Note   |  |
|----------------------|----------|-----------|-----|------|--------|--|
| Item                 | Syllibol | Min. Max. |     |      | Note   |  |
| Power supply voltage | PWR      | -0.3      | 5.5 | V    | GND=0V |  |

#### **10.3 ELECTRICAL CHARACTERISTICS**

Specify the normal operating condition (DGND=0V)

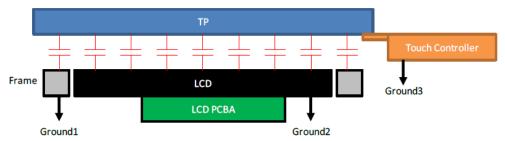
| Item                     | Symbol           | Min.    | Тур.  | Max. | Unit | Note |
|--------------------------|------------------|---------|-------|------|------|------|
| Power Supply Voltage     | PWR              | 3.0     | 3.3   | 3.6  | V    |      |
| Low Level Input Voltage  | VIL              | 0       |       | 0.8  | V    | 1    |
| High Level Input Voltage | VIH              | 0.8*PWR |       | PWR  | V    | 1    |
| Power Consumption        | I <sub>PWR</sub> |         | T.B.D |      | mA   |      |

Note 1: SDA, SCL, RST

#### 10.4 Interface

| Pin No. | Symbol | Function                          |  |  |  |  |  |
|---------|--------|-----------------------------------|--|--|--|--|--|
| 1       | GND    | Ground                            |  |  |  |  |  |
| 2       | SDA    | I2C DATA                          |  |  |  |  |  |
| 3       | SCL    | I2C CLOCK                         |  |  |  |  |  |
| 4       | PVDD   | Power supply                      |  |  |  |  |  |
| 5       | /INT   | Interrupt Request pin. Active Low |  |  |  |  |  |
| 6       | /RES   | Reset signal. Active Low          |  |  |  |  |  |

TP needs to work in environment with stable stray capacitance. In order to minimize the variation in stray capacitance, all conductive mechanical parts must not be floating. Intermittent floating any conductive part around the touch sensor may cause significant stray capacitance change and abnormal touch function. It is recommended to keep all conductive parts having same electrical potential as the GND of the touch controller module.

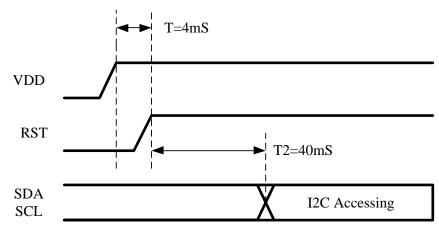


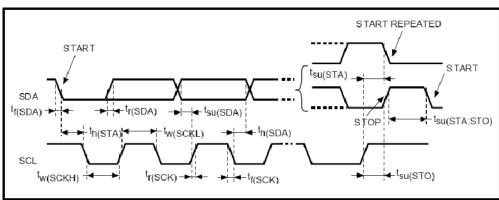
GND1, GND2 and GND3 should be connected together to have the same ground

# 10.5 I2C Timing

After internal RST goes to high, do not accessing the I2C bus 40mS at least.

Because the controller need to do the internal initiation.





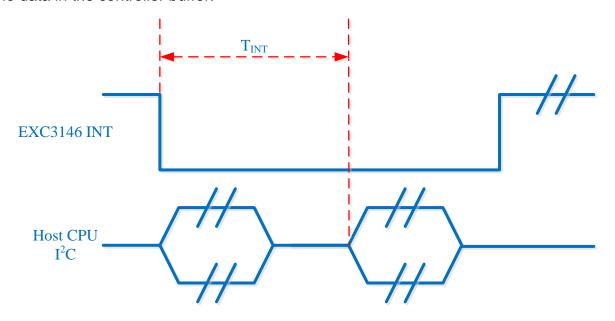
|  | Parameter                               | SCL= | 100KHz  | SCL= | Unit |      |  |
|--|---|------|---------|------|------|------|--|
| Symbol                                     | Parameter                               | Min  | Min Max |      | Max  | Unit |  |
| tw(SCLL)                                   | SCL clock low time                      | 4.7  |         | 1.3  |      |      |  |
| t <sub>w(SCLH)</sub>                       | SCL clock high time                     | 4.0  |         | 0.6  |      | μs   |  |
| t <sub>su(SDA)</sub>                       | SDA setup time                          | 250  |         | 100  |      |      |  |
| t <sub>h(SDA)</sub>                        | SDA data hold time                      | 0    |         | 0    | 900  |      |  |
| t <sub>r(SDA)</sub><br>t <sub>r(SCL)</sub> | SDA and SCL rise time                   |      | 1000    |      | 300  | ns   |  |
| t <sub>f(SDA)</sub>                        | SDA and SCL fall time                   |      | 300     |      | 300  |      |  |
| t <sub>h(STA)</sub>                        | Start condition hold time               | 4.0  |         | 0.6  |      |      |  |
| t <sub>su(STA)</sub>                       | Repeated Start condition setup time     | 4.7  |         | 0.6  |      | μs   |  |
| t <sub>su(STO)</sub>                       | Stop condition setup time               | 4.0  |         | 0.6  |      | μs   |  |
| t <sub>w(STO:STA)</sub>                    | Stop to Start condition time (bus free) | 4.7  |         | 1.3  |      | μs   |  |

#### **Touch Controller software protocol**

The EXC3146 7-bit slave Address=0x2A

#### INT operating mode

I<sup>2</sup>C Transaction Frame: each I<sup>2</sup>C transaction frame transfers one I<sup>2</sup>C packet data. The INT pin is low level trigger. The controller will pulls IRQ pin low until no data in the controller buffer.



Report rate =  $1/T_{INT}$ . It depends on properties of touch panel such as resistive value,  $I^2C$  clock rate , channel number , thickness and ,material of cover lens , etc.

For better touch performance, we strongly recommend using the 400K clock rate.

#### • The complete Read back data format:

| • | From Host to Device |
|---|---------------------|
|   | From Device to Host |

S = START condition

Sr = Repeat START condition

P = STOP condition

R = Data direction READ (SDA HIGH)

W = Data direction WRITE (SDA LOW)

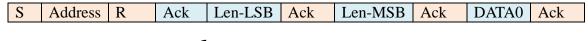
Ack = Acknowledge (SDA LOW)

Nak = Not acknowledge (SDA HIGH)

Address = 7-bit ( EXC3000 = 0x2A)

DATA = 8bit

### **Read Mode:** Host-receiver, Device-transmitter.



DATA Ack DATA65 Nack P

Host need to read 66 Bytes for input report retrieval.

The  $1^{st}$  Byet0 and  $2^{nd}$  Byte1 (Len-LSB and Len-MSB ): The value of "Len" is calculated by 2 Bytes for "Len: field and n Bytes for valid "Input Data in the payload.

The  $3^{rd}$  DATA0 ~  $66^{th}$  DATA65 are defined as:

|           |  | DAIAU  | ~ 00 DA     | TAOS are                  | defined as   | •           |                       |              |            |          |  |
|-----------|--|--|-------------|---------------------------|--------------|-------------|-----------------------|--------------|------------|----------|--|
| DATA0     | DATA1 ~ 1  | DATA 65  |             |                           |              |             |                       |              |            |          |  |
| Report ID | The definit  | The definitions are differences depends on report ID   |             |                           |              |             |                       |              |            |          |  |
| Report ID |  |  |             |                           |              |             |                       |              |            |          |  |
| = 0x06    | DATA1 Num of Fingers : Actual contact in this report |  |             |                           |              |             |                       |              |            |          |  |
|           |  | Out of the second of the secon |             |                           |              |             |                       |              |            |          |  |
| Multi     | DATA2  | DATA3  | DATA4       | DATA5                     | DATA6        | DATA7       | DATA8                 | DATA9        | DATA10     | DATA11   |  |
| Touch     | Contact d  | ata 1  |             |                           |              |             |                       |              |            |          |  |
| format    |  |  | format:     |                           |              |             |                       |              |            |          |  |
| 10111100  | DATA2  | DATA3  | DATA4       | DATA5                     | DATA6        | DATA7       | DATA8                 | DATA9        | DATA10     | DATA11   |  |
|           | Byte0  | Byte1  | Byte2       | Byte3                     | Byte4        | Byte5       | Byte6                 | Byte7        | Byte8      | Byte9    |  |
|           | Status   | Finger   | X           | X                         | Y            | Y           | Reserved              | Reserved     | Reserved   | Reserved |  |
|           |  | ID   | (LSB)       | (MSB)                     | (LSB)        | (MSB)       |                       |              |            |          |  |
|           | Statu  | ıs: Bit0=1   |             | Down . Bit                |              |             | 1                     | 1            | l          |          |  |
|           |  | resolution   |             | DOWII . BI                | .0-0 101 121 |             |                       |              |            |          |  |
|           |  |  |             | e with the                | same form    | ıat         |                       |              |            |          |  |
|           | DATA12   | DATA13   | DATA14      | DATA15                    | DATA16       | DATA17      | DATA18                | DATA19       | DATA20     | DATA21   |  |
|           | Billill  | Dimi   | Dimiii      | Dillill                   |              | et data 2   | Dimino                | Dillilly     | D1111120   | 2111121  |  |
|           | DATA22   | DATA23   | DATA24      | DATA25                    | DATA26       | DATA27      | DATA28                | DATA29       | DATA30     | DATA31   |  |
|           | 2111122  | 21111120   | D           | 21111120                  |              | et data 3   | 21111120              | 2111112)     | 21111100   | 2111101  |  |
|           | DATA32   | DATA33   | DATA34      | DATA35                    | DATA36       | DATA37      | DATA38                | DATA39       | DATA40     | DATA41   |  |
|           | 2111102  | 2111100  | 211110      | 21111100                  |              | et data 4   | 21111100              | 21111107     | 2111110    |          |  |
|           | DATA42   | DATA43   | DATA44      | DATA45                    | DATA46       | DATA47      | DATA48                | DATA49       | DATA50     | DATA51   |  |
|           |  |  |             |                           |              | et data 5   |                       |              |            |          |  |
|           | DATA52   | DATA53   | DATA54      | DATA55                    | DATA56       | DATA57      | DATA58                | DATA59       | DATA60     | DATA61   |  |
|           | Scan Time  |  | _           |                           | Reserved     | Reserved    | Reserved              | Reserved     | Reserved   | Reserved |  |
|           | DATA62   | DATA63   | DATA64      | DATA65                    |              |             |                       |              |            |          |  |
|           | Reserved   | Reserved   | Reserved    | Reserved                  |              |             |                       |              |            |          |  |
|           |  |  |             |                           |              |             |                       |              |            |          |  |
|           | The device   | input rep  | ort contain | s maximui                 | n 5 contac   | ts in one I | <sup>2</sup> C frame. | If it must r | eport 10 c | ontacts, |  |
|           | device will  | break the  | se down in  | nto 2 I <sup>2</sup> C fr | ames that    | report 5 co | ntacts eac            | h.           | =          |          |  |
|           | The "Num   |  |             |                           |              |             |                       |              | econd fran | ne is 0. |  |
|           |  | 9  | •           |                           |              |             | J                     |              |            |          |  |
|           |  |  |             |                           |              |             |                       |              |            |          |  |
|           |  |  |             |                           |              |             |                       |              |            |          |  |

#### 11.0 RELIABILITY TEST CONDITIONS

| Test Item                  | Test Conditions   | Note |
|----------------------------|---|------|
| High Temperature Operation | 70±3°C ,Dry t=240 hrs   |      |
| Low Temperature Operation  | -20±3°C, Dry t=240 hrs  |      |
| High Temperature Storage   | 80±3°C , Dry t=240 hrs  | 1,2  |
| Low Temperature Storage    | -30±3°C ,Dry t=240 hrs  | 1,2  |
| Thermal Shock Test         | -20°C ~ 25°C ~ 70°C<br>30 min. 5 min. 30 min. (1 cycle)<br>Total 100 cycle(Dry)   | 1,2  |
| Storage Humidity Test      | 60 °C, Humidity 90%, 240 hrs  | 1,2  |
| Vibration Test (Packing)   | Sweep frequency: 10 ~ 55 ~ 10 Hz/1min<br>Amplitude: 0.75mm<br>Test direction: X.Y.Z/3 axis<br>Duration: 30min/each axis | 2    |

- Note 1: Condensation of water is not permitted on the module.
- Note 2 : The module should be inspected after 1 hour storage in normal conditions (15-35°C , 45-65%RH).
- Note 3 : The module shouldn't be tested more than one condition, and all the test conditions are independent.
- Note 4: All the reliability tests should be done without protective film on the module.

#### Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of the initial value.

#### 12 USE PRECAUTIONS

#### 12.1 Handling precautions

- 1) The polarizing plate may break easily so be careful when handling it. Do not touch, press or rub it with a hard-material tool like tweezers.
- 2) Do not touch the polarizing plate surface with bare hands so as not to make it dirty. If the surface or other related part of the polarizing plate is dirty, soak a soft cotton cloth or chamois leather in benzine and wipe off with it. Do not use chemical liquids such as acetone, toluene and isopropyl alcohol. Failure to do so may bring chemical reaction phenomena and deteriorations.
- 3) Remove any spit or water immediately. If it is left for hours, the suffered part may deform or decolorize.
- 4) If the LCD element breaks and any LC stuff leaks, do not suck or lick it. Also if LC stuff is stuck on your skin or clothing, wash thoroughly with soap and water immediately.

#### 12.2 Installing precautions

- The PCB has many ICs that may be damaged easily by static electricity. To prevent breaking by static electricity from the human body and clothing, earth the human body properly using the high resistance and discharge static electricity during the operation. In this case, however, the resistance value should be approx. 1MΩ and the resistance should be placed near the human body rather than the ground surface. When the indoor space is dry, static electricity may occur easily so be careful. We recommend the indoor space should be kept with humidity of 60% or more. When a soldering iron or other similar tool is used for assembly, be sure to earth it.
- 2) When installing the module and ICs, do not bend or twist them. Failure to do so may crack LC element and cause circuit failure.
- 3) To protect LC element, especially polarizing plate, use a transparent protective plate (e.g., acrylic plate, glass etc) for the product case.
- 4) Do not use an adhesive like a both-side adhesive tape to make LCD surface (polarizing plate) and product case stick together. Failure to do so may cause the polarizing plate to peel off.

#### 12.3 Storage precautions

- 1) Avoid a high temperature and humidity area. Keep the temperature between 0°C and 35°C and also the humidity under 60%.
- Choose the dark spaces where the product is not exposed to direct sunlight or fluorescent light.
- 3) Store the products as they are put in the boxes provided from us or in the same conditions as we recommend.

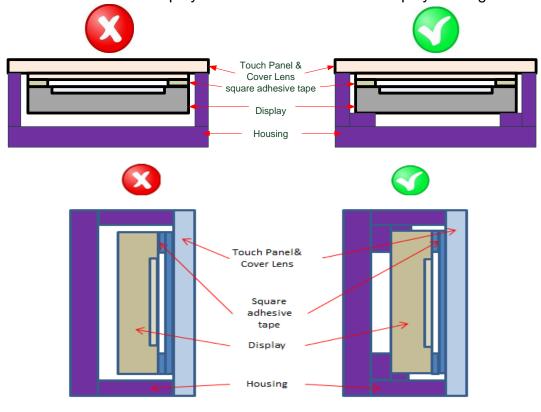
#### 12.4 Operating precautions

- 1) Do not boost the applied drive voltage abnormally. Failure to do so may break ICs. When applying power voltage, check the electrical features beforehand and be careful. Always turn off the power to the LC module controller before removing or inserting the LC module input connector. If the input connector is removed or inserted while the power is turned on, the LC module internal circuit may break.
- 2) The display response may be late if the operating temperature is under the normal standard, and the display may be out of order if it is above the normal standard. But this is not a failure; this will be restored if it is within the normal standard.
- 3) The LCD contrast varies depending on the visual angle, ambient temperature, power voltage etc. Obtain the optimum contrast by adjusting the LC dive voltage.
- 4) When carrying out the test, do not take the module out of the low-temperature space suddenly. Failure to do so will cause the module condensing, leading to malfunctions.
- 5) Make certain that each signal noise level is within the standard (L level: 0.2Vdd or less and H level: 0.8Vdd or more) even if the module has functioned properly. If it is beyond the standard, the module may often malfunction. In addition, always connect the module when making noise level measurements.
- 6) The CMOS ICs are incorporated in the module and the pull-up and pull-down function is not adopted for the input so avoid putting the input signal open while the power is ON.

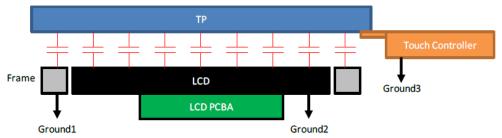
- 7) The characteristic of the semiconductor element changes when it is exposed to light emissions, therefore ICs on the LCD may malfunction if they receive light emissions. To prevent these malfunctions, design and assemble ICs so that they are shielded from light emissions.
- 8) Crosstalk occurs because of characteristics of the LCD. In general, crosstalk occurs when the regularized display is maintained. Also, crosstalk is affected by the LC drive voltage. Design the contents of the display, considering crosstalk.

#### 12.5 Mechanism

- 1) Please mount LCD module by using mounting holes arranged in four corners tightly.
- 2) The square adhesive tape which is between the touch panel and display can't provide well supporting in the long term and high ambient temperature condition. Whether upright or horizontal position the support holder which is in the back side of the display is needed. Do not let the display floating.



3) TP needs to work in environment with stable stray capacitance. In order to minimize the variation in stray capacitance, all conductive mechanical parts must not be floating. Intermittent floating any conductive part around the touch sensor may cause significant stray capacitance change and abnormal touch function. It is recommended to keep all conductive parts having same electrical potential as the GND of the touch controller module.



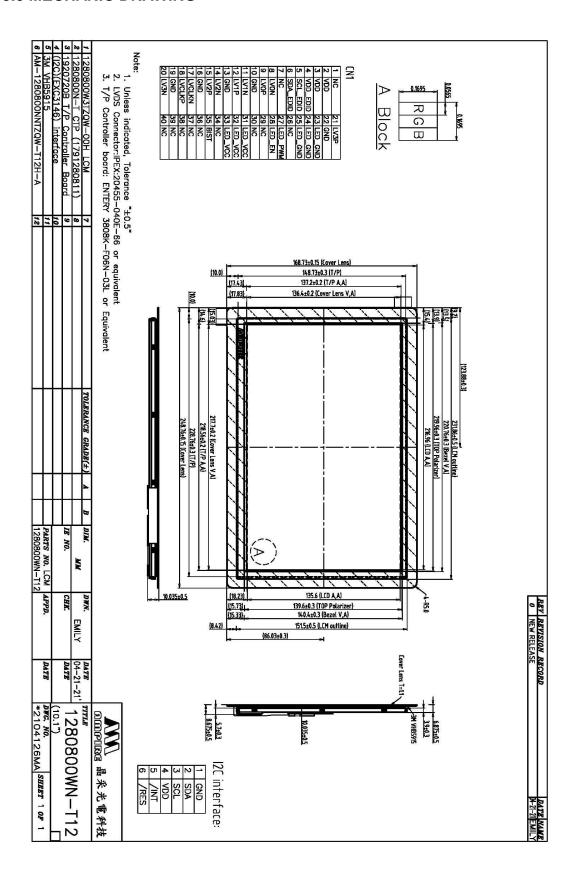
GND1, GND2 and GND3 should be connected together to have the same ground

#### 12.6 Other

- 1) Do not disassemble or take the LC module into pieces. The LC modules once disassembled or taken into pieces are not the guarantee articles.
- 2) Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.
- 3) AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.

25

#### 13.0 MECHANIC DRAWING



26

